



SOUTH FERRIBY CEMENT PLANT
MINUTES OF SOUTH FERRIBY AREA LIAISON COMMITTEE MEETING
HELD ON FRIDAY 29th JULY 2016

1. Present

Sara Haddon	South Ferriby Parish Council
David Mouncey	South Ferriby Parish Council
William Foord	Winteringham Parish Council
Ian Dowson	Winteringham Parish Council
Robert Vickers	North Lincolnshire Council Officer
Howard Goulbourne	Environment Agency
Cllr Keith Vickers	North Lincolnshire Council
Jan Peters	CEMEX South Ferriby Plant Director
Kevin Groombridge	CEMEX South Ferriby Environmental Manager
Mike Roe	Operations Manager - Logistics
Diane Bromfield	Secretary

2. Apologies

Apologies were received from Ian Dowson.

3. Minutes of last meeting

The minutes of the last meeting were approved.

4. Matters arising

There were no matters arising.

5. General reports

5.1 CEMEX

Jan Peters was happy to report that there had been no accidents or lost time injuries since the last meeting. At the time of the meeting the site was 640 days accident free (contractors & employees) and 1179 days employees only.

Kevin Groombridge reported that in May & June there had been no Schedule 5 reports to the Environment Agency, however 3 reports were sent in July and 4 complaints received at the plant. The complaints were for general plant noise at night, dust on a car, lorry speeding through the low villages and a squeaky quarry belt roller.



As reported in the Scunthorpe Telegraph there had been a small fire on kiln 3 side of the kiln platform by the old kiln control room. Both kilns dust emissions are well below limits. NOx emissions are being controlled by adding Urea into the kilns.

Plant performance is below the desired position due to issues with:

- Double rotator no. 1 pinion failure
- Double rotator no. 1 diesel feed system issues
- Small Climafuel fire on kiln deck
- Repeated coating / ring formation in kiln 2

Product quality has been sustained, with no poor cement strengths or complaints from customers.

The Regulation 60 derogation has been applied for; SO₂ emissions have been requested not to be 400 but 600 mg/Nm³. Bag filter emissions have been asked to be sustained at 30 mg/nm³ until a phased replacement of the troublesome filter units can be achieved when maintenance outages allow.

Liquid Urea and ammonia injection trials into the Lepol grate of the kiln are being actioned to replace Urea prills usage for NOx control, as this gives a better chance of complying with the 500 mg/Nm³ limit whilst not affecting CKD quality. Sara Haddon asked when the 500 limit would be coming into effect. Howard Goulbourne commented that it would be within 6 months.

Both kilns alternative fuels performance was poor. Clinker production is slightly below target due to the plant failures reported earlier. Cement production is on target. Clinker export to Tilbury will resume in the next couple of weeks.

Housekeeping is a high priority on site, getting the plant tidy and to an improved standard. A new fence has been erected around the SLF plant to increase the safety of personnel outside the blast zone of any fire or explosion of the SLF tank occurring. New sheeting has been put on the workshop to eliminate asbestos. New walkways are being installed in areas around the site improving safety and tidiness and new doors are being put in to lower noise emissions from the site.

Other matters of note are: recently a copy of Community Matters has been produced and circulated. CEMEX won the 2016 Worlaby downhill soapbox derby. The CEMEX angling club has been disbanded therefore the fishing pond is to become a nature reserve. So far only an old Cormorant sits on the floating raft on the south lagoon.



Nest and bat boxes have been installed as per the planning condition for the new office block. Scaffold boards are being sourced for David Mouncey for use by South Ferriby schools gardening club.

Mike Roe introduced himself to the meeting. He explained that he is now in charge of logistics at South Ferriby. David Mouncey commented that CEMEX drivers do not go over the white lines but that contractors do. Mike said he will deal with the matter. David said that complaints had been received from Andrews Road residents.

David Mouncey also commented that a CEMEX lorry has been going through the low villages. Mike Roe commented that no CEMEX lorry had been tracked going through the villages. David said they had a CEMEX union jack trailer on, Mike explained that the trailers had been sold on but some had not been repainted. Mike said in future to take the registration number and let him know as soon as possible.

5.2 Environment Agency

Howard Goulbourne said that there was nothing else to add. NOx is as agreed and ongoing. He had been on site the day before the meeting and housekeeping is on the list of priorities and that noise levels are being dealt with.

Sara Haddon asked if at the next meeting Howard could update the group with regard to any EA changes. Howard explained that it is business as usual at present.

5.3 North Lincolnshire Council

Nothing to report

5.4 North Lincolnshire Council Officer

A copy of the air quality report is attached

5.5 Parish Councils

South Ferriby

Sara Haddon asked with regard to the CKD local cells and whether the Company would be applying for permission to tip on site. Kevin Groombridge said that he could not remember when it expires but yes the Company will be re-applying at the appropriate time.



Winteringham

William Foord said he had spoken to Mike Roe regarding Lend a Hand opportunities. Winteringham had held an Open Gardens at the weekend and raised a total of £2,000.

6. Any other business

Nothing raised.

7. Date of next meeting

The date of the next meeting is arranged for Friday 4th November 2016.