



**SOUTH FERRIBY CEMENT PLANT**  
**MINUTES OF SOUTH FERRIBY AREA LIAISON COMMITTEE MEETING**  
**HELD ON FRIDAY 24<sup>th</sup> JULY 2015**

**1. Present**

Sara Haddon	South Ferriby Parish Council
David Mouncey	South Ferriby Parish Council
William Foord	Winteringham Parish Council
Ian Dowson	Winteringham Parish Council
Cllr Keith Vickers	North Lincolnshire Council
Robert Vickers	North Lincolnshire Council Environmental Protection Officer
Dr Matthew Barnes	North Lincolnshire Council Technical Officer (Commercial)
Jan Peters	CEMEX South Ferriby Plant Director
Kevin Groombridge	CEMEX South Ferriby Environmental Manager
Sean Page	CEMEX South Ferriby Logistics Operations Manager

**2. Apologies**

Apologies were received from Diane Wright.

**3. Minutes of last meeting**

The minutes of the last meeting were approved.

**4. Matters arising**

There were no matters arising.

**5. General reports**

**5.1 CEMEX**

Jan Peters updated the group as to the plant's performance, this included that most employees are now located in temporary portacabins at entrance 3. There are still some 50+ contractors per day on site working through a snagging list of some 600+ jobs that have been prioritised to tackle health & safety and environmental issues first.



He then went on to talk about the plants poor performance since the April meeting with the issue of the electrostatic precipitator (ESP) failure that resulted in covering parts of South Ferriby village with dust in May. The causes of the incident has been investigated and found to have occurred due to the following situations. Firstly, a spike of carbon monoxide within the ESP caused the kiln to shutdown and the electrical supply to the ESP to be cut. Secondly, the ESP did not restart automatically and needed to be done manually, and finally, in the hour following the kiln being restarted the operator had to process and respond to over 670 process alarms.

The plant is currently under target for clinker production due to timing issues starting kiln 3 and over target for cement sales as the plant supported Rugby plant during its shutdown.

Sara Haddon asked if it would be possible to have the CEMEX report prior to the meeting so the information in it could be digested and questions thought about. Jan Peters agreed to this. Sara then went on to comment that the weathered clinker graph was not in the report. Jan agreed to add this for the next meeting and to update the meeting on actions being taken to use the material within the process.

Sean Page presented what Logistics were working on, especially the driver apprenticeship scheme that was going to be launched in October 2015. Sara Haddon commented that a small article about the scheme should go into the low village's newspaper. Sean went on to say that 13 new vehicles should be delivered to site soon to replace the hired fleet. Logistics department had also held a further "Lend a Hand" day working in Winteringham.

## **5.2 Environment Agency**

Howard Gouldbourne started by commenting on the dust issue and how the Works had managed the issue. He went on to say that the plant had recently varied their permit in line with every other cement plant in the UK to include a list of all possible wastes that could be permitted to be burnt as a fuel, subject to conducting a successful trial and authorisation being given by the Environment Agency. He went on to say that the plant had submitted its improvement condition terms "Reg 60" notice on how it was going to comply in the future with the lower than currently permitted emission limits found in the cement BREF document (name given to the BAT or Best Available Techniques reference document. This document outlines the best techniques for controlling process emissions and emission limits achievable by different cement plant processes). This will eventually be translated into a varied permit that the site will have to comply with.



Jan Peters asked the group how we could show the plant was performing environmentally. Sara Haddon said to produce another issue of Community Matters and to update the CEMEX page of the South Ferriby website. David Mouncey suggested an article in the low village's newsletter which was echoed by William Foord for Winteringham and their newsletter.

### **5.3 North Lincolnshire Council**

Nothing raised.

### **5.4 North Lincolnshire Council Officer**

Dr Matthew Barnes gave the air quality presentation, a copy of which is attached.

The Osiris monitor was showing three exceedances since the last meeting. One was a national event; the others were due to either dust from CEMEX's quarry or the main site. On both occasions the results were within air quality objectives.

### **5.5 Parish Councils**

#### **South Ferriby**

Sara Haddon asked if the location of the Osiris monitor could be marked on CEMEX's slides. Jan Peters agreed this would be done before sending out the presentation.

David Mouncey asked if all the flaps had been fitted on the Meco conveyor. Jan Peters reported that nearly all of them had been fitted. The remainder were to be fitted soon.

#### **Winteringham**

Nothing raised.

## **6. Any other business**

There was no other business.



**7. Meeting Dates 2015**

Meeting dates for 2016 are:

Friday 29<sup>th</sup> January 2016

Friday 29<sup>th</sup> April 2016

Friday 29<sup>th</sup> July 2016

Friday 28<sup>th</sup> October 2016